This listing of claims will replace all prior versions, and listings, of claims in the application:

Listing of Claims:

- 1. (Currently Amended) A method for producing a mascara containing <u>a fibre fiber</u> component components, wherein an oil phase comprising
 - (a) mixing-waxes, oils, pigments an oil phase comprising wax, oil, pigment and at least one oil-soluble or oil-dispersible polymer or copolymer is mixed with an aqueous phase at 65-78°C until complete emulsification, and
 - (b) mixing the aforesaid emulsion of step (a) is mixed at 50-70 °C by stirring with a homogeneous, alcohol-free mixture of fibres fiber and liquid synthetic wax, liquid polyethylene or mixtures thereof, which has been prepared at between 18 and 25°C and
 - (c) stirring at 12-20 rpm.
- 2. (Currently Amended) The method according to claim 1, wherein said at least one oil-soluble or oil-dispersible polymer or copolymer is selected from the group consisting of eopolymers a copolymer of maleic anhydride, an isopropylmaleate and or olefin monomers monomer having between 30 and 45 carbon atoms; a copolymer eopolymers of vinylpyrrolidone and long-chain alpha-olefins; a copolymer eopolymers of adipic acid with fumaric acid, phthalic acid and tricyclodecane dimethiconol; a copolymer eopolymers of adipic acid, cyclohexanedimethanol, maleic anhydride, neopentyl glycol and trimellitic anhydride monomer monomers; a copolymer copolymers of adipic acid and a PPG-10 monomer monomers; polyethylene; butadiene/isoprene copolymers; copolymers of ethyl esters or butyl esters of PVM/MA copolymers; Tricontanyl PVP; C20-40 Acid (and) Polyethylene; PVP/Eicosene; Bis-Diglyceryl Polyacyladipate-1; Polyvinyl Octadecyl Ether; and or a mixture mixtures thereof.
- 3. (Currently Amended) The method according to claim 2, wherein said at least one oil-soluble or oil-dispersible polymer or copolymer is selected from the group consisting of Tricontanyl PVP, C20-40 Acid (and) Polyethylene, PVP/Eicosene and mixtures or a

- 2 -

mixture thereof.

- 4. (Currently Amended) The method according to Claim 1, wherein as said fiber is polyester fibres, rayon fibres, nylon-fibres, cotton fibres, Teflon fibres and or spandex preferably Lycra[®] fibres are used.
- 5. (Currently Amended) The method according to Claim 1, wherein the used fibers have fiber has an average length of between 4 and 4.5 4.5 mm.
- 6. (Currently Amended) The method according to Claim 1, wherein the said waxes used in the oil phase wax is a are natural or synthetic waxes wax which are is solid at 25°C and below, preferably beeswax, ozokerite, carnauba wax, candelilla wax, wool wax, hard paraffin, ceresin, silicone wax, polyethylene glycol waxes or polyethylene glycol glycol ester waxes.
- 7. (New) The method according to claim 4, wherein said fiber is spandex.
- 8. (New) The method according to claim 6, wherein said oil phase wax is beeswax, ozokerite, carnauba wax, candelilla wax, wool wax, hard paraffin, ceresin, silicone wax, a polyethylene glycol wax or a polyethylene glycol ester wax.
- 9. (New) A method according to claim 1 wherein said oil phase comprises0.5 to 7 % by weight of at least one oil-soluble or oil-dispersible polymer or copolymer and0.5 to 10 % by weight of a pigment.
- 10. (New) A method according to claim 1, where in said emulsion of step (a) is mixed with 0.3 to 10 % by weight of a natural or synthetic fiber and 1 to 10 % by weight of a liquid synthetic wax.

- 11. (New) The method of claim 1, wherein no water-soluble or water-dispersible hydrophilic polymers, film-forming agents, thickeners or clays are added to the mascara.
- 12. (New) A method according to claim 1, wherein said fibers are premixed with liquid synthetic wax before incorporation into the emulsion of step (a).